# plas-aid

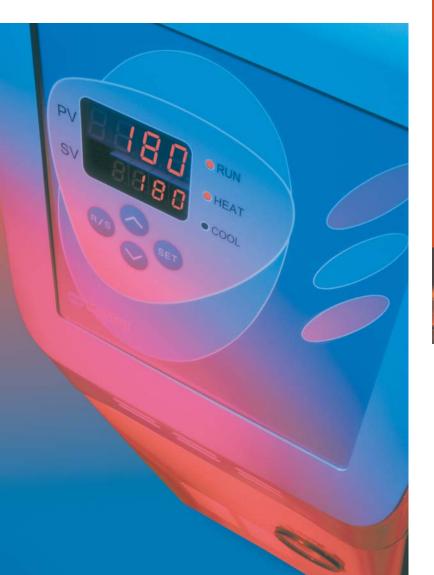
The reliable choice in mold temperature controllers

FULL-FEATURED

ECONOMICAL

PORTABLE

## GMC SERIES







#### Introducing the GMC Series

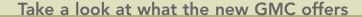
Mold Temperature Controller.

Reliable, full-featured unit

in a compact, **portable** design.

Only from Matsui.

### **GMC SERIES**



#### PRECISION CONTROL AND ECONOMY

The extremely economical GMC Series maintains the optimum production temperature to within  $\pm 0.5^{\circ}$  by sampling temperature two times every second. As a result, target temperatures are hit with precision and are accurately maintained cycle after cycle, maximizing your output and minimizing rejects. SPI communication is standard.

#### VIRTUALLY MAINTENANCE FREE

The GMC is engineered to last. The heater control uses maintenance-free, solid state relays. And all critical internal components are constructed using stainless steel. You just plug it in and forget it.

#### TOUCHPAD PROGRAMMING

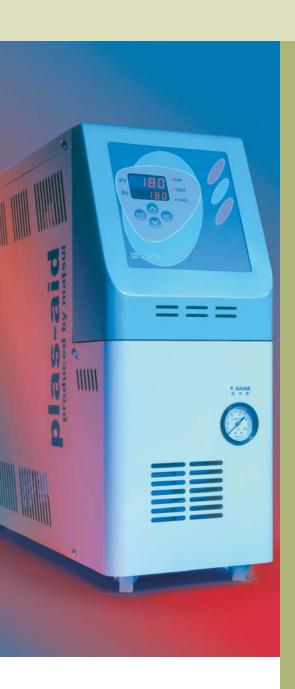
An easy-to-use touchpad simplifies programming, enabling you to preset operations, monitor settings, view progress and make changes effortlessly.

#### ENERGY-SAVING CONSTRUCTION

The unit's precision control software and technologically advanced circuitry, along with an energy efficient, insulated heater tank (A & H models) provide significant energy savings and reduces heater "on" time up to 8%. In addition, heater pump sizes are optimized for performance, minimizing energy consumption.

#### PACKED WITH STANDARD FEATURES

The GMC Series comes complete and ready to integrate into production. Units come with 2-way or 4-way manifolds and ball valves, ready to install. In addition, it includes an adjustable pressure bypass valve, allowing you to tailor and optimize performance for different jobs. Even casters are included in this compact unit so it rolls easily into each new production station.

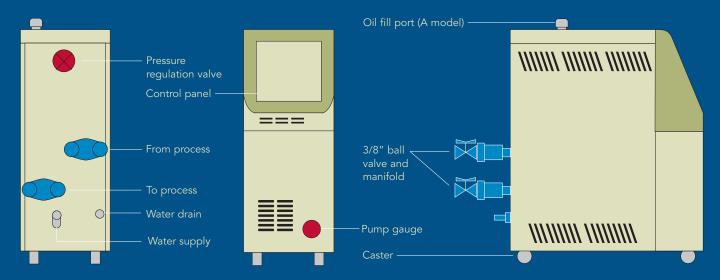




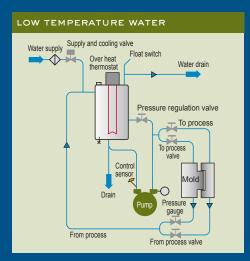
## Consistent temp control for quality part production

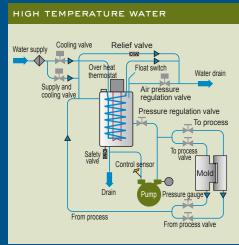
COMPACT PORTABLES FOR EVERY NEED.

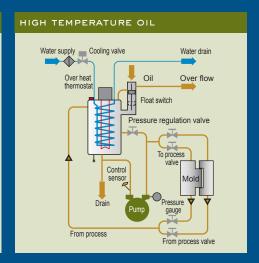
### GMC mold temperature controller features



#### Flow charts





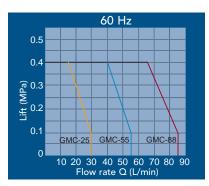


## GMC SERIES SPECIFICATIONS

GMC MODEL	GMC-L-25U	GMC-H-25U	GMC-A-25U	GMC-L-55U	GMC-H-55U	GMC-A-55U	GMC-L-88U	GMC-H-88U	GMC-A-88U	
POWER SUPPLY VOLTAGE	230V or 460V, 3ph 60 Hz									
MEDIA*	Water	Water	Oil	Water	Water	Oil	Water	Water	Oil	
MAXIMUM TEMPERATURE (°F)	203°F	248°F	320°F	203°F	248°F	320°F	203°F	248°F	320°F	
PUMP MOTOR (HP)	0.4			0.8			1.3			
PUMP PERFORMANCET	Refer to the pump performance curve									
HEATER CAPACITY	3kW			5kW			8kW			
HEATER TANK MATERIAL	Stainless steel (SUS304)									
HEATER TANK CAPACITY (GAL)	0.4	0.9		0.5	1.2		0.7	1.5		
TEMP CONTROLLER CONTROL OPERATION	Heating, Cooling, PID operation									
TEMP CONTROLLER INPUT	K type thermocouple									
TEMP CONTROLLER SETTING/DISPLAY	Digital setting, digital display									
ALARMS INDICATED	Reverse phase, pump overload, sensor abnormal, medium level low, upper limit, lower limit									
OVERHEAT PROTECTION	Circuit breaker with shunt trip + fixed thermostat									
WATER LEVEL DETECTION	Float switch									
PRESSURE GAUGE	Ø 50 x 1MPa									
WATER SUPPLY PORT	3/8 B X 1 Hose nipple + strainer									
WATER DRAIN PORT	3/8 B X 1 Hose nipple									
TO PROCESS PORT	3/8 B X 2 b	3/8 B X 2 ball valve 3/8 B X 4 ball valve						oall valve		
FROM PROCESS PORT	3/8 B X 2 b	all valve					3/8 B X 4 ball valve			
APPROX. SHIPPING WEIGHT (LBS)	1	00	110	1	22	133	1	55	165	
APPROXIMATE DIMENSIONS (INCHES)*		9x20x23H			9x22x24H			12x23x29H		

<sup>\*</sup>Water to be fresh, soft water

†PUMP PERFORMANCE





<sup>\*\*</sup>Outer dimensions do not include piping